



# SELF CONTAINED Water-Cooled Air Conditioners

---

*20-95 tons  
WCVS Models 50Hz*

**Self Contained  
Water-Cooled**





### Intelligent Control

7 Segment LED Indicated Microprocessor Diagnostics	Quicker, Accurate Troubleshooting.
Higher Controller Reliability with built in control & safety logic.	Longer, trouble-free life span.
Less Complex, fewer electromechanical parts.	Increases Reliability with built in safeties.
Built in temperature control with zone sensor, and adjustable zone setpoint. [applicable for zone control only]	Accurate control. Eliminates field sourcing, purchasing & Installation downtime.
Fully tested: coils, system leak tests and run tests.	Guarantees units leave the factory fully charged, tested, and in operational order.
Remote signaling of general faults.	Added ease in troubleshooting & diagnostics remotely for each unit.

### Full Protection

Compressor overheat, overcurrent protection shall be provided.
High and low pressure safety switches to protect the system against operations outside recommended pressure limits.
Reverse rotation protection on compressors through safeties that trip the system on high temperature.
Compressor time delays and on-off sequencing logic that is built into the microprocessor algorithm for maximum protection.
Micro Processor controlled sequencing to prevent frequent start stops.
Double walled PU panels and Non hydroscopic PE Insulated frames, to ensure clean, quiet and safe air always.



### Intelligent Design

Small Footprints	Reduces valuable installed space
Scroll Compressors:	Improved reliability with less moving parts. Quieter, low starting torque.
High Efficiency Evaporator Coils	High Carryover tolerance and higher coil efficiencies, with Trane Slit Fin technology.
Multiple Refrigerant Circuits (WCVS 470-800, 900, 12H)	Redundancy.
Optimized Part load efficiencies.	Delivers higher efficiencies at part load.

### Simplified Installation & Servicing

Service Flexibility	For 2 circuit systems, this means servicing capability without total refrigerant system shutdown.
Built in 1" Washable Filters [2" washable on the 900, 12H]	Filters come installed in AI frames, allowing, cost effective and quick filter replacements.
Built in controls: Starters, thermostats	Minimum electrical wiring and costs required.
Fully R22 Charged.	Almost a plug and play product.
Colored & Numbered Wiring.	Further enhances installation & troubleshooting for peace of mind.
Cleanable High efficiency shell & tube condensers (excludes models 900, 12H)	Quick, easy and lower frequency tube maintenance. [900, 12H models have independent tube in tube condensers]
Interchangeable water connection sides	Allows for piping flexibility.
High Static Options	Allows for a wide airflow application range.

### System Performance Matrix

Model	Total Capacity		Sensible Capacity		Nominal Airflow		Condenser	
	MBH	kW	MBH	kW	CFM	CMS	USGPM	l/s
WCVS 270	214	63	150	44	6190	2.92	48	3.0
WCVS 330	278	81	189	55	7760	3.66	63	4.0
WCVS 400	323	95	221	65	9240	4.36	74	4.7
WCVS 470	400	117	281	82	10750	5.07	91	5.7
WCVS 530	431	126	294	86	12120	5.72	99	6.2
WCVS 600	537	157	383	112	13800	6.51	120	7.6
WCVS 660	591	173	406	119	15130	7.14	131	8.3
WCVS 730	650	190	474	139	16880	7.97	147	9.3
WCVS 800	682	200	487	143	18080	8.53	156	9.8
WCVS 900	855	250	598.5	175	24500	11.56	208	13.1
WCVS 12H	1140	334	798	234	33500	15.81	277	17.5

#### Notes:

Gross Cooling Capacity based on 85/95 deg F [29.5-35C], EWT-LWT and 80/67 deg F[27/19C] on coil conditions & Nominal airflows.

Picture on the cover page shows a WCVS 900. The control panel location is for illustration purpose only. Actual location is on the side.

## Unit Casing

The Unit framework shall be 1.9mm ga. GI steel. Exterior panels shall be fabricated from 0.4mm galvanized, 25mm thick double skin, steel<sup>1</sup>. All external panels shall be cleaned and coated with baked polyester powder paint. The compressor base frame shall be welded 2.3mm galvanized steel.

All panels in contact with the air stream shall be insulated with cleanable non hydroscopic PU insulation, encased together within two GI sheets.

All panels shall be removable with dedicated tools for safety and easy access for servicing and maintenanc.

The compressor section shall be acoustically insulated with 25mm PU panels as well. The unit base shall be covered with a GI sheet.



## Micro Processor Control

The unit shall have a factory installed and tested micro processor controller that enables diagnostics and inbuilt control for compressor sequencing and temperature monitoring and control. Temperature control shall be electronic multi stage control. Lockout safeties are to be provided for each circuit to prevent unsafe compressor operations (manual reset). Remote alarm and diagnostics shall be a standard built in feature for remote monitoring.

## Starter

Unit mounted DOL starters shall be standard factory fitted, for compressor and fan startup. All models shall come standard with built-in on -off switches.

## Compressors

Units shall have multiple-compressors with independent or manifolded hermetically sealed circuits.

Compressors shall be scrolls of the suction gas cooled type.

Protective devices for high and low pressure cut-outs on each circuit.

Overload for scroll compressors shall be standard.

Models 900 and 12H shall have built in phase reversal protection.

All compressors shall be isolated externally with rubber-in shear isolators.



## Refrigerant Circuit

Refrigerant circuits shall be independent or manifolded and shall include pressure access ports (high and low pressure), filter driers and sight glasses. The circuits shall be leak tested and factory charged with R-22. The complete system shall be run tested in the factory.

## Condenser

Condensers shall be mechanically cleanable shell and tube<sup>2</sup>. Models 900 and 12H shall have independently circuited tube in tube condensers, with one compressor per condenser, for added reliability.

Water connection location shall be field convertible.

## Cooling Coil

The evaporator coil shall be one-half inch or three-eighth inch OD seamless copper tubes mechanically expanded into aluminium fins.

Coils shall have at least two independent circuits for good part load capability (exceptions being 270, 330, 400, with one circuit).

Larger units of models 900 and 12H, exceeding 800 MBH shall have 3 or more circuits to ensure best part load capability and servicing. Coils shall be proof tested and leak tested at 300 psig. Thermal expansion device shall be of direct expansion type with external equalizers (capillary tubes shall not be acceptable).

Drain pipe outlet shall be left or right convertible (300-12H). The drain pan shall be of sloping design fabricated of galvanized steel insulated to prevent any condensation and corrosion coated to prevent any corrosion. Suction lines shall be fully insulated.

## Fans

Supply fans shall be of double width double inlet forward curved centrifugal fans statically and dynamically balanced. The fans shall be factory run tested. The supply fan motor shall be totally enclosed fan cooled, IP55, with thermal protection.

### Notes:

1. Double skin PU insulated units shall have a sandwiched 0.4 mm galvanized sheet on the outer & inner layers.
2. Models 270-800 only.

	WCVS 270	WCVS 330	WCVS 400	WCVS 470	WCVS 530	WCVS 600	WCVS 660	WCVS 730	WCVS 800	WCVS 900	WCVS 12H
<b>Performances</b>											
Unit Capacity Step (%)	50-50	50-50	50-50	27-63-100	25-62-100	21-50-70-100	25-50-75-100	23-50-73-100	25-50-75-100	35-66-100	25-50-75-100
Total Compressor Power Input (kW)	13.2	18.3	22.3	25.5	29.2	32.1	33.9	41.2	45.2	57.0	77.0
Main Power Supply	400/3/50										
Utilization Range	400V±10%										
Sound Power Level (at 1kHz) (dBA)	70	68	73	72	72	72	71	73	76	76	76
<b>Compressor Data</b>											
Number	2	2	2	3	3	4	4	4	4	3	4
Type	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll	Scroll
Model	2x10T	2x13T	2x15T	(1x10T)+(2x13T)	(1x10T)+(2x15T)	(2x10T)+(2x33T)	2x(2x13T)	2x(13T)+(2x15T)	2x15T+(2x15T)	3x25T	4x25T
Speeds Number	Single Speed 2900RPM @ 50Hz										
Unit MCA Amps(2)/(4)	Refer to electrical Data Table										
RLA / LRA (2)/(4)	Refer to electrical Data Table										
<b>Condenser Data</b>											
Condenser Type	SIMPLEX-Shell & Tube Condenser (25FRT)					DUPLIX-Shell & Tube Condenser (35T)					MANIFOLDED-Tube in Tube Cds.
Water Connection Size	2.5"BSPT					2.5					2.5
Max. Flow Rate	60/228	73/276	89/335	102/386	116/438	132/500	144/546	161/609	172/648	265/1003	338/1279
Min Flow Rate	26/98	33/145	40/150	46/174	53/198	58/219	66/252	72/273	79/300	165/625	178/674
Max. Water Side Pressure	300/2068										
<b>Evaporator Coil Data</b>											
Configuration	3/12	3/12	3/12	3/12	3/12	4/12	4/12	4/12	4/12	4/12	4/12
Face Area	13.4/1.25	16.7/1.55	19.2/1.78	26.2/2.44	26.2/2.44	34.8/3.24	34.8/3.24	38/3.53	38/3.53	50/4.65	66/6.13
Tube Material	Copper										
Tube Type	Smooth Bore										
Tube Size (OD)	3/8 / 9.5	3/8 / 9.5	3/8 / 9.5	3/8 / 9.5	3/8 / 9.5	3/8 / 9.5	3/8 / 9.5	3/8 / 9.5	3/8 / 9.5	3/8 / 9.5	3/8 / 9.5
No. Of Circuits (Coil)	1	1	1	2	2	2	2	2	2	2	2
Refrigerant Flow Control	TXV										
Drain Connection Size	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4	1 1/4
<b>Evaporator Fan/Motor Data</b>											
Drive Type	Belt										
FLA/LRA (each)(2)	Refer to Electrical Data Table										
No of Motors	5/3.7	5/3.7	7.5/5.5	7.5/5.5	7.5/5.5	10/7.5	10/7.5	15/11	15/11	20/15	30/22
Hi Static HP/kW	7.5/5.5	10/7.5	15/11	15/11	15/11	20/15	20/15	20/15	20/15	25/18.5	-
Diameter of Fan	15.4/390	15.7/400	15.7/400	15.4/390	15.4/390	17.7/450	17.7/450	17.7/450	17.7/450	19.7/500	22/560
No of Fans	1	1	1	2	2	2	2	2	2	2	2
Indoor Fan Type	Centrifugal FC										
Air Qty - Max	7600	9500	11300	14600	14600	18300	18300	219000	21900	28000	38000
- Min	4800	6200	7400	9600	9600	12000	12000	14400	14400	21000	28000
Fan Motor Type	TEFC 400V±10%:3P/50Hz										
Std. Fan Speed (Std. Factory Set)	900	850	900	900	900	760	760	760	760	786	698
@ ESP including filters in/[Nominal CFM]	1.1"6"190	1.1"7760	1"9240	1.0"10750	0.9"12120	1.4"13800	1.5"15130	1.3"16880	1.1"18080	1.2"24750	1.2"33000
Max.Allowable Fan RPM	1100	1100	1100	1200	1200	1000	1000	1000	1000	1000	1000
<b>Fitters (3)</b>											
Size	(2)15x20x1	(4)20x20x1	(4)20x25x1	(6)15x25x1	(6)15x25x1	(9)20x25x1	(9)20x25x1	(3)25x25x1	(3)25x25x1	(10)25x20x2	(5)16x25x2
(1)15x25x1	(2)20x25x1	(2)25x25x1	(3)25x25x1	(3)25x25x1	(3)25x25x1	(3)20x20x1	(3)20x20x1	(4)20x25x1	(4)20x25x1	(2)16x25x2	(5)25x25x2
(2)20x20x1										(1)20x20x1	(10)25x25x2
(1)20x25x1										(3)25x16x1	(1)16x20x2
										(3)25x16x1	(1)20x16x1
<b>Refrigerant Charge</b>											
Circuit 1	14.6	16.8	16.8	16.8	16.8	16.8	16.8	16.8	16.8	27.0	27.0
Circuit 2	-	-	-	7.3	7.3	16.8	16.8	16.8	16.8	27.0	27.0
Circuit 3				7.3	7.3	16.8	16.8	16.8	16.8	27.0	27.0
Circuit 4										27.0	27.0
<b>Dimension [uncracted]</b>											
Height	1453	1923	1898	2065	2065	2065	2065	2065	2065	2260	2519
Width	1989	1989	1989	2263	2263	2769	2769	2769	2769	3232	3577
Depth	874	1061	1061	1061	1061	1275	1275	1275	1275	1345	1500
App. operating Weight	567	927	980	1226	1199	1585	1594	1722	1730	1779	2046

**Notes:**

- Gross Cooling Capacity based on 85/95 degF(29.5-35C), EWT-LWT and 80/67 deg F(27/19C) on coil conditions & Nominal airflows.
- RLA/LRA, FLA, MCA Rated at 400V.
- 1 inch Washable (270-800), 2 inch Washable (900-1200).
- RLA rated at ARI 360 Conditions.



Literature Order Number WCVS-SLB001-EN

Date February 2009

Supersedes UNT-SLB002 E4 (December 2008)

Stocking Location Malaysia

Trane

www.trane.com

For more information, contact your local district office

Trane has a policy of continuous product and product data improvement and reserves the right to charge design and specifications without notice. Only qualified technicians should perform the installation and servicing of equipment referred to in this publication.